

SAFETY DATA SHEET

Product:

SYNOLAC® O3X

Page: 1 / 11

SDS No.: 217313-001 (Version 1.0)

Date 20.12.2016

1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

Identification of the mixture: SYNOLAC® O3X

Recommended use of the chemical and restrictions on use :

Use of the Substance/Mixture :	Paints, lacquers and varnishes industry
Company/Undertaking Identification:	
Manufacturer	ARKEMA COATING RESINS MALAYSIA SDN BHD PLO 491, Jalan Keluli, Pasir Gudang Industrial Estate 81700 Pasir Gudang, Johor, Malaysia Telephone: +60 7 253 66 88 Telefax: +60 7 252 8882
Importer	ARKEMA Pte Ltd 10 Science Park Road #01-01A The Alpha Singapore Science Park II 117684, Singapore Telephone: (65) 64199199 Telefax: (65) 64199188
Emergency telephone number	NCEC Emergency CARECHEM 24: +65 3158 1074

2. HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture:

Flammable liquid, Category 3, H226 Skin irritation, Category 2, H315 Specific target organ toxicity - single exposure, Category 3, H335 Inhalation: Specific target organ toxicity - repeated exposure, Category 2, H373

Additional information:

For the full text of the H-Statements mentioned in this Section, see Section 16.

2.2. Label elements:

GHS-Labelling



- H315 : Causes skin irritation.
- H335 : May cause respiratory irritation.
- H373 : May cause damage to organs through prolonged or repeated exposure if inhaled.

Precautionary statements:

Prevention:

P210 : Keep away from heat/sparks/open flames/hot surfaces. No smoking.

P260 : Do not breathe gas/mist/vapours/spray.

P280 : Wear protective gloves/protective clothing/eye protection/face protection.

Response:

P303 + P361 + P353 : IF ON SKIN (or hair): Remove/ Take off immediately all contaminated clothing. Rinse skin with water/ shower. P312 : Call a POISON CENTER/doctor if you feel unwell.

Storage: P403 + P233 : Store in a well-ventilated place. Keep container tightly closed.

2.3. Other hazards:

Potential health effects:

Inhalation: At high vapour/fog concentrations : Irritation of upper respiratory system Risk of : headache Dizziness Stomach/intestinal disorders Drowsiness Nausea

Eye contact: Slightly irritating to eyes.

Ingestion: At high dose : Risk of : Nausea Vomiting Gastrointestinal problems Neurological disorders

Environmental Effects:

Toxic to aquatic organisms.

Physical and chemical hazards:

Flammable liquid Thermal decomposition giving toxic products Decomposition products: See chapter 10

3. COMPOSITION/INFORMATION ON INGREDIENTS

This product is a mixture.

Chemical nature of the mixture¹: Preparation based on : Alkyd resins

Hazardous components:

Chemical name ¹	EC-No.	CAS-No.	Concentration	Classification
Xylene	215-535-7	1330-20-7	< 30 %	Flam. Liq. 3; H226 Asp. Tox. 1; H304 Acute Tox. 5 (Oral); H303 Acute Tox. 4 (Dermal); H312 Acute Tox. 4 (Inhalation); H332 Skin Irrit. 2; H315 STOT SE 3 (Inhalation); H335 Aquatic Acute 2; H401

Hazardous impurities :

Chemical name ¹	EC-No.	CAS-No.	Concentration	Classification
Ethylbenzene	202-849-4	100-41-4	< 20 %	Flam. Liq. 2; H225 Acute Tox. 5 (Oral); H303 Acute Tox. 4 (Inhalation); H332 Asp. Tox. 1; H304 Skin Irrit. 3; H316 STOT RE 2 (Inhalation); H373 Aquatic Acute 2; H401 Aquatic Chronic 3; H412

¹: See chapter 14 for Proper Shipping Name

4. FIRST AID MEASURES

4.1. Description of necessary first-aid measures:

General advice:

Take off immediately all contaminated clothing (including shoes).

Inhalation:

Move patient from contaminated area to fresh air. Oxygen or artificial respiration if needed. In case of problems : Consult a physician.

Skin contact:

Wash immediately, abundantly and thoroughly with soap and water. If skin irritation occurs, seek medical advice/attention.

Eye contact:

Wash open eyes immediately, abundantly and thoroughly for at least 15 minutes. Seek advice of an ophthalmologist if necessary.

Ingestion:

Do NOT induce vomiting. Call a physician or Poison Control Center immediately.

Protection of first-aiders:

Protective suit. In case of insufficient ventilation, wear suitable respiratory equipment.

- 4.2. Most important symptoms/effects, acute and delayed: No data available.
- 4.3. Indication of immediate medical attention and special treatment needed, if necessary: No data available.

5. FIREFIGHTING MEASURES

5.1. Extinguishing media:

Suitable extinguishing media:

Water spray, Water mist, powder, foam, Carbon dioxide (CO2)

Unsuitable extinguishing media: High volume water jet

5.2. Specific hazards arising from the chemical:

Flammable liquid Vapours are heavier than air and may spread along floors. Vapours may form explosive mixtures with air. thermal decomposition into harmful products Irritating or toxic vapors. Formation of toxic products through combustion:, Carbon oxides

5.3. Advice for firefighters:

Specific methods:

In the event of fire and/or explosion do not breathe fumes. Use water spray to cool unopened containers. Do not allow run-off from fire fighting to enter drains or water courses.

Special protective actions for fire-fighters:

In the event of fire, wear self-contained breathing apparatus.

6. ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures:

Use personal protective equipment. Ensure adequate ventilation. Evacuate personnel to safe areas. Prohibit all sources of sparks and ignition - Do not smoke. Avoid contact with the skin and the eyes. Avoid inhalation of vapours. In case of insufficient ventilation, wear suitable respiratory equipment.

6.2. Environmental precautions:

Do not let product enter drains. Do not flush into surface water. Do not release into the environment. Local authorities should be advised if significant spillages cannot be contained.

6.3. Methods and materials for containment and cleaning up:

Recovery:

Shovel into suitable container for disposal. Never return spills in original containers for re-use. Absorb the remainder with an inert absorbent material (sand, vermiculite, perlite). No sparking tools should be used.

Elimination: See chapter 13

6.4. Reference to other sections: None.

7. HANDLING AND STORAGE

7.1. Precautions for safe handling:

Technical measures/Precautions:

Storage and handling precautions applicable to products: Liquid. Flammable. Irritant. Provide appropriate exhaust ventilation at machinery. Provide showers, eye-baths Provide water supplies near the point of use. Provide electrical earthing of equipment.

Safe handling advice:

Prohibit all sources of sparks and ignition - Do not smoke. Take precautionary measures against static discharges. In case of insufficient ventilation, wear suitable respiratory equipment.

Hygiene measures:

Take off immediately all contaminated clothing. Avoid contact with the skin and the eyes. Avoid inhalation of vapours. When using do not eat, drink or smoke.

Wash hands after handling. Remove contaminated clothing and protective equipment before entering eating areas.

7.2. Conditions for safe storage, including any incompatibilities:

Keep tightly closed in a dry, cool and well-ventilated place. Store in original container. Store away from heat and ignition sources. Provide electrical earthing of equipment and electrical equipment usable in explosive atmospheres. Avoid long storage period. Keep away from direct sunlight. Provide a catch-tank in a bunded area.

Storage period: < 12 Months, Storage temperature: < 30 °C

Incompatible products: Acids Oxidizing agents

Packaging material: Recommended: Metals To be avoided: Plastic materials

7.3. Specific end use(s): None.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters:

Exposure Limit Values

Xvlene

Source	Date	Value type	Value (ppm)	Value (mg/m3)	Remarks
SG OEL	2006	TWA	100	434	-
SG OEL	2006	STEL	150	651	-
ACGIH (US)	02 2012	TWA	100	-	-
ACGIH (US)	02 2012	STEL	150	-	-

Ethylbenzene

Source	Date	Value type	Value (ppm)	Value (mg/m3)	Remarks
SG OEL	2006	TWA	100	434	_
SG OEL	2006	STEL	125	543	-
ACGIH (US)	02 2012	TWA	20	-	-

8.2. Exposure controls:

Appropriate engineering controls:	Frequently monitor and control the working atmosphere. Provide appropriate exhaust ventilation at machinery.
Personal protective equipment:	
Respiratory protection:	In case of insufficient ventilation, wear suitable respiratory equipment.
	In case of mist, spray or aerosol exposure wear suitable personal respiratory protection and protective suit.
Hand protection:	Splashes:
	PVA Glove thickness: 0.2 - 0.3 mm
	According to permeation index EN 374: 6 (time elapsed > 480 mins)
	Gloves nitrile rubber Glove thickness: 0.38 mm
	According to permeation index EN 374: 2 (time elapsed > 30 mins)
	Prolonged contact:
	Viton (R) Glove thickness: 0.7 mm

According to permeation index EN 374: 6 (time elapsed > 480 mins) Polyethylene Glove thickness: 0.062 mm According to permeation index EN 374: 6 (time elapsed > 480 mins) PE gloves being not ergonomic and not mechanically resistant, have to be used under other gloves offering a good grip and mechanical resistance. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time., Gloves

should be discarded and replaced if there is any indication of degradation or chemical breakthrough., When handling hot material, use heat resistant gloves. Safety glasses with side-shields Eve/face protection: Protective suit.

Skin and body protection:

Environmental exposure controls: See chapter 6

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Appearance:	
Physical state (20°C):	liquid
Colour:	colourless
Odour:	solvent-like
Olfactory threshold:	No data available.
pH:	No data available.
Melting point/range:	No data available.
	135 °C
Flash point:	27 °C (ASTM D 93)
Evaporation rate:	No data available.
Flammability (solid, gas):	
Lower flammable limit :	1.00 %(V)
Upper flammable limit :	6.60 %(V)
Vapour pressure:	No data available.
Vapour density:	No data available.
Density:	1.06 g/cm3 , at 25 °C
Water solubility:	insoluble
Partition coefficient: n-octanol/water:	XYLENE :
	log Kow : 3.01 - 3.21 , at 20 °C
	ETHYLBENZENE :
	log Kow : 3.6 , at 20 °C (OECD Test Guideline 117)
Auto-ignition temperature:	No data available.
Decomposition temperature:	No data available.
Viscosity, dynamic:	6,600 - 8,600 mPa.s , at 25 °C (ISO 2555)
Explosive properties:	
Explosivity:	Not relevant (due to the chemical structure)
Oxidizing properties:	Not relevant (due to the chemical structure)

9.2. Other data:

Solubility in other solvents:

Soluble in most organic solvents

10. STABILITY AND REACTIVITY

10.1. Reactivity: No data available.

10.2. Chemical stability:

The product is stable under normal handling and storage conditions.

10.3. <u>Possibility of hazardous reactions:</u> None under normal conditions of use.

10.4. <u>Conditions to avoid:</u> Store protected from moisture and heat. Remove all sources of ignition.

10.5. <u>Incompatible materials to avoid:</u> Acids, Oxidizing agents

10.6. <u>Hazardous decomposition products:</u> thermal decomposition into harmful products

Irritating or toxic vapors.

Formation of toxic products through combustion:, Carbon oxides

11. TOXICOLOGICAL INFORMATION

All available data on this product and/or the components quoted in section 3 and/or the analogue substances/metabolites have been taken into account for the hazard assessment.

11.1. Information on toxicological effects:

Acute toxicity.	
Inhalation:	According to its composition : May be harmful if inhaled.
XYLENE :	
• In man :	At high concentrations, Risk of, headache, Drowsiness, Dizziness, Nausea, Stomach/intestinal disorders
• In animals :	LC50/4 h/Rat: 29 mg/l (Method: OECD Test Guideline 403) (vapour)
ETHYLBENZENE :	
• In man :	Effects of breathing high concentrations of vapour may include:, headache, Drowsiness, Dizziness, Possible loss of consciousness
 In animals : 	LC50/4 h/Rat: 17.4 mg/l (4000 ppm) (vapour)
Ingestion:	Based on the available information, it is not possible to conclude on the hazard potential of this product.
XYLENE :	
• In man :	The effects of ingesting a large dose can include :, Nausea, Gastrointestinal disturbance, Vomiting,
• In animals :	Central nervous system depression LD50/Rat: = 4,300 mg/kg (Method: OECD Test Guideline 401)
ETHYLBENZENE :	
• In animals :	LD50/Rat: 3,500 - 4,700 mg/kg
Dermal:	According to its composition : May be harmful in contact with skin.
XYLENE :	
• In animals :	LD50/Rabbit: > 4,200 mg/kg
ETHYLBENZENE :	
• In animals :	LD50/Rabbit: 15,400 mg/kg
Local effects (Corrosion / Irritation /	/ Serious eye damage):
Skin contact:	From its composition, it must be considered as: Irritating to skin.
XYLENE :	(Results obtained on a similar product).
• In animals :	Skin irritation (Draize Test, Rabbit, Exposure time: 24 h)
ETHYLBENZENE :	
• In animals :	Moderately irritant for skin (Rabbit, Exposure time: 24 h)
Eye contact:	According to its composition, can be considered as : Slightly irritating to eyes.
XYLENE :	
ATLENE .	(Results obtained on a similar product).
• In animals :	Mild eye irritation (Draize Test, Rabbit)
ETHYLBENZENE : • In animals :	Mild eye irritation (Draize Test, Rabbit)
Respiratory or skin sensitisation:	
Inhalation:	No data available.
Skin contact:	None of the product and /or component quoted in section 3 and/or analogue substance/metabolite is classified as skin sensitizer.
<u>CMR effects :</u>	
Mutagenicity:	Results from in vitro and in vivo tests do not lead to considering the product as genotoxic

In vitro	
XYLENE :	
	(Results obtained on a similar product)., Inactive in genotoxic in vitro tests In vitro gene mutation study in bacteria: (Method: OECD Test Guideline 471) In vitro gene mutations test on mammalian cells: (Method: OECD Test Guideline 476) Tests for chromosome aberrations in vitro on mammalian cells: (Method: OECD Test Guideline 473)
ETHYLBENZENE :	
	In vitro gene mutation study in bacteria: Inactive (Method: OECD Test Guideline 471) In vitro test for chromosomal abnormalities on CHO cells: Inactive (Method: OECD Test Guideline 473) In vitro gene mutations test on mammalian cells: Active (Method: OECD Test Guideline 476)
In vivo	
ETHYLBENZENE :	
	Micronucleus test in vivo mouse: Inactive (Method: OECD Test Guideline 474) DNA repair test on rats hepatocytes: Inactive (Method: OECD Test Guideline 482)
Carcinogenicity:	Based on the available data, the substance is not suspected of having carcinogenic potential
XYLENE : • In animals :	(Results obtained on a similar product)., Absence of carcinogenic effects (Method: OECD Test
	Guideline 451, rat, mouse, lifetime, By oral route)
ETHYLBENZENE : • In animals :	Slight carcinogenic effects in animals (By inhalation)
	Target organs: Kidney (Method: OECD Test Guideline 453, Rat)
	Target organs: Liver, Lungs (Method: OECD Test Guideline 451, Mouse)
Reproductive toxicity:	
Fertility:	Based on the available data, the substance is not suspected of having reprotoxic potential.
XYLENE :	
• In animals :	Reproduction Test: (Results obtained on a similar product)., Absence of toxic effects on fertility NOAEL (Parental toxicity): >= 500 ppm NOAEL (Fertility): >= 500 ppm NOAEL (Developmental Toxicity): >= 500 ppm
	(Rat, By inhalation) (vapour)
ETHYLBENZENE : • In animals :	Two generation reproduction study: No toxic effects for reproduction
	NOAEL (Parental toxicity): > 500 ppm
	NOAEL (Fertility): > 500 ppm NOAEL (Developmental Toxicity): > 500 ppm
	(Method: OECD Test Guideline 416, Rat, By inhalation) (vapour)
Foetal development:	Based on the available data, the substance is not suspected of having developmental toxicity potential.
XYLENE :	
• In animals :	Exposure during pregnancy: (Results obtained on a similar product)., Absence of toxic effects for foetal development at non toxic maternal doses, No teratogenic effects NOAEL (Developmental Toxicity): approximately 500 ppm NOAEL (Maternal Toxicity): 500 ppm
	(Method: OECD Test Guideline 414, Rat, By inhalation)
ETHYLBENZENE : • In animals :	Exposure during pregnancy (Method: OECD Test Guideline 414, By inhalation) Absence of toxic effects for foetal development at non toxic maternal doses, No teratogenic effects NOAEL (Developmental Toxicity): 500 ppm NOAEL (Maternal Toxicity): 500 ppm (Rat) Absence of toxic effects for foetal development.
	NOAEL (Developmental Toxicity): > 1,000 ppm NOAEL (Maternal Toxicity): > 1,000 ppm (Rabbit)

Date 20.12.201 posure, exposure, dney, NOAEL=
exposure,
exposure,
dney, NOAEL=
dney, NOAEL=
dney, NOAEL=
ouse, 13
y)
2 y) bw/day,
analogue
line 201)
PA)
, vj
ion inhibition)

EC50, 24 h (Nitrosomonas sp): 96 mg/l

Aquatic toxicity / Long term toxicity:	
Aquatic invertebrates:	
ETHYLBENZENE :	
	NOEC, 7 d (Ceriodaphnia dubia): 0.96 mg/l (reproduction)
Aquatic plants:	
XYLENE :	
	ErC10, 72 h (Pseudokirchneriella subcapitata): 1.9 mg/l (Method: OECD Test Guideline 201)
ETHYLBENZENE :	NOEC OF h (Depude kirchnerielle subsenitete (green algee)) + 2.4 mg// (Method: US EDA)
	NOEC, 96 h (Pseudokirchneriella subcapitata (green algae)): 3.4 mg/l (Method: US EPA)
12.2. Persistence and degradability :	
Biodegradation (In water):	Based on the available information, it is not possible to conclude on the hasard potential of this mixture.
XYLENE :	Destily bisdegradebles CO. 97.9/ (Mathed) OFCD Test Cuideline 204 E)
	Readily biodegradable: 69 - 87 % (Method: OECD Test Guideline 301 F)
ETHYLBENZENE :	Readily biodegradable: 70 - 80 % after 28 d (Method: OECD Test Guideline 310)
12.3. Bioaccumulative potential :	
Bioaccumulation:	Based on the available information, it is not possible to conclude on the hasard potential of this mixture.
XYLENE :	
	Partition coefficient: n-octanol/water: log Kow : 3.01 - 3.21 , at 20 °C
ETHYLBENZENE :	Partition coefficient: n-octanol/water: log Kow : 3.6 , at 20 °C (Method: OECD Test Guideline 117)
XYLENE :	
	Bioconcentration factor (BCF): 25.9 (56 d, 12 °C, Method: measured, Oncorhynchus mykiss (rainbow trout)
ETHYLBENZENE :	,
	Bioconcentration factor (BCF): 1 (42 d, 10 °C, Method: measured, Fish
12.4. Mobility in soil - Distribution am	ong environmental compartments:
Absorption / desorption:	Based on the available information, it is not possible to conclude on the hasard potential of
XYLENE :	this mixture.
ETHYLBENZENE :	log Koc: 1.57 - 3.17
EINTLBENZENE .	log Koc: 2.65 - 2.73 (Method: calculated)
12.5. Results of PBT and vPvB asses	sment :
This information is not required.	
12.6. Other adverse effects: None kno	wn.
13. DISPOSAL CONSIDERATIONS	
13.1. Waste treatment:	
Disposal of product:	The product should not be allowed to enter drains, water courses or the soil. Dispose of contents/ container to an approved waste disposal plant. In accordance with local and national regulations.
	Describe Management

Disposal of packaging: Recycle if possible.

14. TRANSPORT INFORMATION

_		
	Product:	SYNOLAC® O3X
	SDS No.: 217313-001 (Version 1.0)	

Regulation	14.1. UN number	14.2. UN proper shipping name	14.3. Class*	Label	14.4. PG*	14.5. Environmental hazards	14.6. Special precautions for user
IATA Cargo	1866	Resin solution	3	3	Ξ	no	
IATA Passenger	1866	Resin solution	3	3	Ш	no	
IMDG	1866	RESIN SOLUTION	3	3		no	EmS Number: F-E, S-E

*Description:

14.3. Transport hazard class(es)

14.4. Packing group

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code: Not applicable

15. REGULATORY INFORMATION

Not listed Not listed Not listed	Stockholm Convention on Persistent Organic Pollutants (POPs) Montreal Protocol. Substances that Deplete the Ozone Layer, as amended Kyoto Protocol to the United Nations Framework Convention on Climate Change,
Not listed	Annex A, Greenhouse Gases Rotterdam Convention on the Prior Informed Consent (PIC) Procedure for Certain Hazardous Chemicals and Pesticides in International Trade
Not listed	International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors
Not listed	Singapore. Hazardous Substances Control List (Environmental Protection and Management Act, Second Schedule, Part 1, Control of Hazardous Substances)
INVENTORIES: EINECS: TSCA: DSL: IECSC (CN): PICCS (PH): AICS:	Conforms to Conforms to All components of this product are on the Canadian DSL Conforms to Conforms to Conforms to

16. OTHER INFORMATION

NZIOC:

Full text of H, EUH-phrases referred to under sections 2 and 3

Conforms to

H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H303	May be harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H316	Causes mild skin irritation.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H373	May cause damage to organs through prolonged or repeated exposure.
H401	Toxic to aquatic life.
H412	Harmful to aquatic life with long lasting effects.

Update:

Safety	Туре:	
2	Label, Most important hazards	Revisions
3	Composition/information on ingredients	Revisions
7	Technical measures/Precautions	Additions
8	Hand protection	Additions
9	Viscosity	Additions
11	11. TOXICOLOGICAL INFORMATION	Revisions
12	12. ECOLOGICAL INFORMATION	Revisions
15	Inventories	Revisions

<u>Thesaurus:</u>

NOAEL : No Observed Adverse Effect Level (NOAEL) LOAEL : Lowest Observed Adverse Effect Level (LOAEL) bw : Body weight food : oral feed dw : Dry weight

This information applies to the PRODUCT AS SUCH and conforming to specifications of ARKEMA. In case of formulations or mixtures, it is necessary to ascertain that a new danger will not appear. The information contained is based on our knowledge of the product, at the date of publishing and it is given quite sincerely. Users are advised of possible additional hazards when the product is used in applications for which it was not intended. This sheet shall only be used and reproduced for prevention and security purposes. The references to legislative, regulatory and

codes of practice documents cannot be considered as exhaustive. It is the responsibility of the person receiving the product to refer to the totality of the official documents concerning the use, the possession and the handling of the product. It is also the responsibility of the handlers of the product to pass on to any subsequent persons who will come into contact with the product (usage, storage, cleaning of containers, other processes) the totality of the information contained within this safety data sheet and necessary for safety at work, the protection of health and the protection of environment.

NB: In this document the numerical separator of the thousands is the "." (point), the decimal separator is "," (comma).